

XLPE-9LB-70°

LDPE Crosslink Foam

Property	Specification		Tolerance	Unit	Method
Hardness	70° (79°F)		+/- 5°	Shore C	EVA-IT-LAB-14
Density	9		+/- 15%	lb/ft3	ASTM D3575
Tensile Strength	277.92		MIN	lb/in2	ASTM D3575
Tear Strength	55.02		MIN	lb/in	ASTM D3575
Elongation	121		+/- 15	%	ASTM D3575
Shrinkage	2.66		MAX	%	ASTM D3575
Compression set	5		MAX	%	EVA-IT-LAB-07
Contraction	2.2	158° F	MAX	%	EVA-IT-LAB-11
Dilation	1.6	41° F	MAX	%	EVA-IT-LAB-11
Flammability	100		MAX	mm/min	TL1010

Available Sizes

	Mold	Texture	Thickness	Unit	Width	Unit	Length	Unit
Option 1	114-21T	N/A	1.18	Inches	41.34	Inches	80.71	Inches
Option 2	114-25T	N/A	1.38	Inches	43.31	Inches	76.77	Inches
Option 3	RMX5-27.5T	N/A	1.73	Inches	47.24	Inches	98.43	Inches
Option 4	RMX6-27.5T	N/A	2.36	Inches	59.06	Inches	94.49	Inches

Thickness Tolerances:

Complete bun +/- 0.04".
Half Bun +/- 0.02"
Below half bun +/- 0.012"

Width and Length Tolerances:

+/- 1.97

Visual Attributes

EVA and LDPE Crosslinked foam is a material that goes through an intense expansion process. In which it is very common to have some defects in the material, such as pinhole, bubble marks or skin marks. However, the bun must have a yield of at least 95%.

Note: It's recommended to cut the material at a temperature between 68°F to 86°F.

Evacolors Industrial S.A. de C.V. Carr. San Francisco - León N° 3304
Int. 7 Col. Buena Vista C.P. 36340, San Francisco del Rincón, Guanajuato. México